

# SADDLE BRACKET FITTING INSTRUCTIONS

Please read these instructions all the way through before starting

**UNDER NO CIRCUMSTANCES, SHOULD AIR POWERED OR ELECTRIC POWERED NUT GUNS BE USED. ONLY USE HAND TOOLS.**

When tightening the saddle bracket joints, it is critical that each side of the saddle bracket is tightened equally to ensure that the gaps on each side are kept even. When fully tightened, the tabs should not be in contact with each other (see picture below). The M10 bolts used in saddle bracket tubes should be torqued to 30Nm.

